## CLAIMS

## What is claimed is:

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1. A method of classifying defect chips, said method comprising:
finding defect locations on a wafer using a semiconductor defect inspection instrument;

analyzing the defect composition using the semiconductor defect inspection instrument; and

marking defect locations on a wafer map using the same type of mark to identify of the same type of defect or defects containing similar compositions.

- 2. The method according to claim 1, wherein the marks on the wafer map are dot marks.
- 3. The method according to claim 2, wherein the dot marks are color coded according to defect type and/or defect/composition.
- 4. The method according to claim 1, further comprising graphing defect characteristics concurrently with marking defect locations on the wafer map.
- 5. The method according to claim 1, further comprising storing and analyzing defect characteristics electronically using software.
- 6. The method according to claim 1, further comprising:using the marks on the wafer map to prepare graphs to assist in statistically analyzing the defects.
  - 7. A wafer defect map, comprising: a schematic representation of a semiconductor wafer, including demarcations corresponding to the location of chip boundaries; and

a plurality of markings, each marking corresponding to a wafer defect,

wherein locations of the markings on the wafer map correspond to locations of the defects on the wafer, and wherein each marking is configured to identify a type of defect.

- 8. The wafer defect map according to claim 7, wherein the markings are color-coded to represent defect type.
- 9. The wafer defect map according to claim 7, wherein the markings have different shapes depending on defect type.
  - 10. The wafer defect map according to claim 7, wherein the location and type of wafer defects is determined using a semiconductor defect inspection instrument.
- 10 11. A method of statistically analyzing defects on a semiconductor wafer to improve yield, said method comprising:

identifying a location and type of wafer defects;

determining a composition of the wafer defects;

preparing a wafer defect map to visually represent the location and type of the wafer defects; and

preparing one or more charts and/or graphs to statistically represent defect characteristics.

- 12. The method according to claim 11, wherein markings are placed on the wafer defect map corresponding to defect locations.
- 13. The method according to claim 12, wherein the markings are color-coded based on the type of defect represented thereby.
- 25 14. The method according to claim 11, wherein identifying a location and type of wafer defects comprises using an optical or scanning electron microscope to identify the location and type of wafer defects.
- 15. The method according to claim 11, wherein determining a composition of the wafer defects comprises performing an AES analysis on the defects to determine the compositions thereof.

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- 16. The method according to claim 11, wherein preparing one or more charts and/or graphs comprises constructing a table comprising columns corresponding to defect type, defect composition, defect cause, and defect location.
- The method according to claim 11, wherein preparing one or more charts and/or graphs comprises preparing a bar graphs representing the number of defects according to defect type.
- 18. The method according to claim 11, wherein preparing a wafer defect map to visually represent the location and type of the wafer defects, and preparing one or more charts or graphs to statistically represent defect characteristics are performed electronically.
  - 19. The method according to claim 18, wherein identifying a location and type of wafer defects, and determining a composition of the wafer defects are also performed electronically.
  - 20. The method according to claim 11, further comprising analyzing the one or more charts or graphs to determine appropriate corrective action in a wafer fabrication process.

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